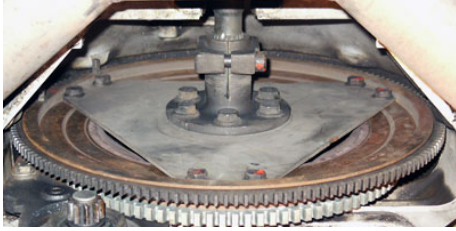


PORSCHE 928 PKlamp Installation



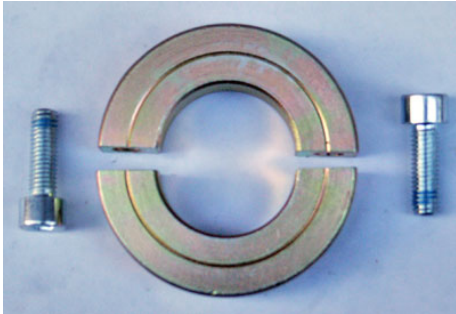
Remove housing.



Loosen flexplate clamp bolt.

Lever flywheel away from engine.

Tighten clamp bolt to 59 ft. lbs. (80 Nm) with torque wrench.



Apply blue Loctite to PKlamp bolt threads.

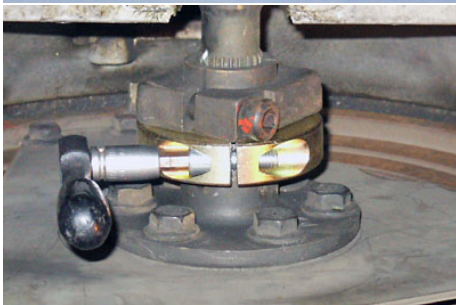
Turn engine CW (when facing engine from front) until corner of flexplate clamp points downward as shown.

Position PKlamp tight against flexplate clamp with groove facing engine with gaps aligned as shown.

Thread in bolts such that gap is even at top and bottom. Confirm upper gap matches lower by feel or with a mirror.

Tighten upper and lower bolts evenly until both gaps are approximately 1/8" wide.

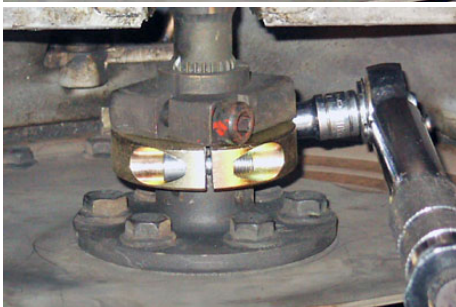
Torque PKlamp bolts to 17 ft. lbs. (23 Nm) with torque wrench.



Retorque flexplate clamp bolt to 59 ft. lbs. (80 Nm)

Retorque PKlamp bolts to 17 ft. lbs. (23 Nm)

Scribe and/or paint a line at the flexplate clamp edge for future reference.



After a few months, and thereafter at yearly intervals, remove housing and check for flexplate clamp creep.

If movement is seen, loosen PKlamp bolts, and flexplate clamp bolt, lever flexplate away from engine, and retorque all bolts in the sequence above.